

5148

2460 COSS

|  |  |              |              |
|--|--|--------------|--------------|
| DART AEROSPACE LTD                           |  | Work Order:  | 24660        |
| Description: <del>Deer Kit</del> Doubler kit |  | Part Number: | D3140-S-7    |
| <del>RF 03.01.27</del>                       |  |              | D3140-05/-07 |
| Dwg: D3140 Rev. BC                           |  | Qty:         | 1            |
| <del>RF 04.11.29</del>                       |  | Page 1 of 1  |              |

| Step | Location | Procedure  | By            | Date     | Qty |
|------|----------|--|---------------|----------|-----|
| 1    | DC       | Issue Traveller <del>RF</del> 05.03.23<br>DWG NOT RECD   | <del>RF</del> | 05.10.25 | 1   |
| 2    | PK       | Pick: 57 MS20426AD3-4<br>Qty Part Number Description Batch<br>1 D3140-89 Doubler Assy 15786<br>2 D3140-101 Doubler 11725732<br>1 D3140-241 Doubler 018469<br>2 D3140-301- Doubler 018470<br>2 D3140-67 Doubler 025735<br>2 D3140-67 Doubler N19<br>1 D3140-87 Doubler 025929<br>1 D3140-91 Doubler 025730<br>3 D3140-95 Doubler 025731<br>1 D3140-97 Doubler 017324<br>1 D3140-99 Doubler 017326<br>1 D3140-85 25895 | U             | 06.02.20 | 1   |
| 3    | QC4      | Inspect 100% Kit for Completeness  | CL            | 06/02/20 | 1   |
| 4    | PK       | Identify and pack for shipping as per PPP D3140-05/-07   | CL            | 06/02/20 | 1   |
| 5    | AC       | Cost / part  | U             | 06/03/21 |     |
| 6    | DC       | Close W/O<br>Inspect Level 21  | U             | 06/02/21 | 1   |

| Rev | Date     | Change                                    | Revised By       | Approved      |
|-----|----------|---|------------------|---------------|
| A   | 02.08.09 | New issue                                 | KJ               |               |
| B   | 02.11.13 | Removed D3140-65/-81/-83; Added D3140-301 | KJ <del>RF</del> | <del>RF</del> |

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02/11/13 RF

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|--|--|--------------|--------------|
| DART AEROSPACE LTD                           |  | Work Order:  | 24659        |
| Description: <del>Door Kit</del> Doubler kit |  | Part Number: | D3140-5-7    |
| <del>RF 03.11.27</del>                       |  |              | D3140-05/-07 |
| Dwg: D3140 Rev. <del>BC</del>                |  | Qty:         | 1            |
| <del>RF 04.11.29</del>                       |  |              | Page 1 of 1  |

| Step | Location | Procedure  | By                | Date     | Qty      |   |
|------|----------|--|-------------------|----------|----------|---|
| 1    | DC       | Issue Traveller <del>RF</del> 05.03.23<br>DWG NOT RECD | <del>RF</del>     | 05.10.25 | 1        |   |
| 2    | PK       | Pick <del>MS 20426 AD3-4</del>                         | 15786             | u        | 06.02.20 | 1 |
|      |          | Qty Part Number Description Batch                      | 2577326           |          |          |   |
|      |          | 1 D3140-89 Doubler Assy                                | 618469            |          |          |   |
|      |          | 2 D3140-101 Doubler                                    | B18420            |          |          |   |
|      |          | 1 D3140-241 Doubler                                    | B25734            |          |          |   |
|      |          | 2 D3140-301 Doubler                                    | N/A               |          |          |   |
|      |          | 2 D3140-67 Doubler                                     | B25724            |          |          |   |
|      |          | 1 D3140-87 Doubler                                     | B25730            |          |          |   |
|      |          | 1 D3140-91 Doubler                                     | B25731            |          |          |   |
|      |          | 3 D3140-95 Doubler                                     | B17324            |          |          |   |
|      |          | 1 D3140-97 Doubler                                     | B17326            |          |          |   |
|      |          | 1 D3140-99 Doubler                                     | 25825             |          |          |   |
|      |          | 1 D3140-85   | <del>257732</del> |          |          |   |
| 3    | QC4      | Inspect 100% Kit for Completeness                      | CL                | 06/02/20 | 1        |   |
| 4    | PK       | Identify and pack for shipping as per PPP D3140-05/-07 | CL                | 06/02/20 | 1        |   |
| 5    | AC       | Cost / part  | CL                | 06/03/21 | 1        |   |
| 6    | DC       | Close W/O  | CL                | 06/02/21 | 1        |   |
|      |          | Inspect Level 21                                       |                   |          |          |   |

| Rev | Date     | Change                                    | Revised By       | Approved      |
|-----|----------|---|------------------|---------------|
| A   | 02.08.09 | New issue                                 | KJ               |               |
| B   | 02.11.13 | Removed D3140-65/-81/-83; Added D3140-301 | KJ <del>RF</del> | <del>RF</del> |

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|-----------------------------------|--|--------------|--------------|
| DART AEROSPACE LTD                |  | Work Order:  | 21374        |
| Description: Door-Kit Doubler k.t |  | Part Number: | D3140-05/-07 |
| Dwg: D3140 Rev. B2                |  | Qty:         | 1            |
| 04.08.23                          |  | Page 1 of 1  |              |

| Step | Location    | Procedure   | By    | Date          | Qty         |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
|------|-------------|---|-------|---------------|-------------|-------|---|----------|--------------|--|---|-----------|---------|--|---|-----------|---------|--|---|-----------|---------|--|---|----------|---------|--|---|----------|---------|--|---|----------|---------|--|---|----------|---------|--|---|----------|---------|--|---|----------|---------|--|--|--|--|
| 1    | DC          | Issue Traveller   | KJ    | 04.08.20      | 1           |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 2    | PK          | <div><div>Pick:</div><table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3140-09</td><td>Doubler Assy</td><td></td></tr><tr><td>2</td><td>D3140-101</td><td>Doubler</td><td></td></tr><tr><td>1</td><td>D3140-241</td><td>Doubler</td><td></td></tr><tr><td>2</td><td>D3140-301</td><td>Doubler</td><td></td></tr><tr><td>2</td><td>D3140-67</td><td>Doubler</td><td></td></tr><tr><td>1</td><td>D3140-87</td><td>Doubler</td><td></td></tr><tr><td>1</td><td>D3140-91</td><td>Doubler</td><td></td></tr><tr><td>3</td><td>D3140-95</td><td>Doubler</td><td></td></tr><tr><td>1</td><td>D3140-97</td><td>Doubler</td><td></td></tr><tr><td>1</td><td>D3140-99</td><td>Doubler</td><td></td></tr></tbody></table></div> | Qty   | Part Number   | Description | Batch | 1 | D3140-09 | Doubler Assy |  | 2 | D3140-101 | Doubler |  | 1 | D3140-241 | Doubler |  | 2 | D3140-301 | Doubler |  | 2 | D3140-67 | Doubler |  | 1 | D3140-87 | Doubler |  | 1 | D3140-91 | Doubler |  | 3 | D3140-95 | Doubler |  | 1 | D3140-97 | Doubler |  | 1 | D3140-99 | Doubler |  |  |  |  |
| Qty  | Part Number | Description   | Batch |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-09    | Doubler Assy  |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 2    | D3140-101   | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-241   | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 2    | D3140-301   | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 2    | D3140-67    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-87    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-91    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 3    | D3140-95    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-97    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 1    | D3140-99    | Doubler   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 3    | QC4         | Inspect 100% Kit for Completeness   |       | N/A           |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 4    | PK          | Identify and pack for shipping as per PPP D3140-05/-07  |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 5    | AC          | Cost / part   |       | 5.11.05-03-01 |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |
| 6    | DC          | Close W/O<br>Inspect Level 21   |       |               |             |       |   |          |              |  |   |           |         |  |   |           |         |  |   |           |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |   |          |         |  |  |  |  |

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